

Technical Data Sheet

DINITROL PAAS Reactivator

DINITROL® D-540

General description

D-540 is an OEM formulated clear reactivator used to prepare bonding surface of pre-applied urethane systems.

Characteristics

D-540 has the following features:

- Reactivates the bonding surface of PAAS glass (common on Audi, Porsche & VW)

Shelf Life

12 months in an unopened bottle

Storage Requirements

Recommended storage temperature is between 5°C (40°F) and 27°C (80°F).

Packaging

White capped bottles
1.0 oz can
8.0 oz can

Part

D-540S
D-540L

Application/Dry Time

10 minutes

Post Application/ Working Time

Approximately 12 hours

Open Shelf Life

5 weeks after bottle has been opened and lid is kept on tightly.

540 should not be used if the product has remained open for an extended amount of time. The lid must always be replaced promptly after each opening. Keep lid closed tightly with seal in place.

Health and Safety Caution

Wear OSHA and ANSI Z87.1-1989 approved safety goggles and nitrile gloves with any OEM/aftermarket primer.

Working conditions with good ventilation is required. If this is not possible consult the D-540 Safety Material Data Sheet for recommended options of use during poorly ventilated conditions.

Application

Sand or scuff the surface to be treated before application. Use an acid brush, woolen dauber, or equivalent to apply product. Wipe on a smooth continuous film of D-540 to the bonding area of the PAAS (pre-applied urethane system). Let dry for 10 minutes at temperatures above 40°F, 25 minutes at temperatures above 15°F. To be used in conjunction with a high modulus urethane.

***Application below 0°F is not recommended**

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