

Technical Data Sheet

DINITROL Glass Activator and Cleaner

DINITROL® D-520

General description

D-520 is an OEM formulated clear activator/cleaner used in conjunction with post application of D-530 Glass/Primer.

Characteristics

D-520 has the following features:

- Activates the bonding surface of glass
- Maximizes the glass/primer/urethane bond even during extreme weather conditions
- Ensures a clean surface for maximum primer adhesion
- Ensures adhesion of Dinitrol black primer with all varieties of OEM and aftermarket vehicle glass types

Shelf Life

12 months in an unopened bottle

Storage Requirements

Recommended storage temperature is between 5°C (40°F) and 27°C (80°F). Keep product in cool and dry locations for best results.

Packaging

Yellow capped bottles
1.0 oz cans per box
8.5 oz cans per box

Part

D-520S
D-520L

Application/Dry Time

10 minutes

Post Application Working Time

Approximately 12 hours

Open Shelf Life

5 weeks after bottle has been opened and lid is kept on tightly.

520 should not be used if the product has remained open for an extended amount of time. The lid must always be replaced promptly after each opening. Keep lid closed tightly with seal in place.

Health and Safety Caution

Wear OSHA and ANSI Z87.1-1989 approved safety goggles and nitrile gloves with any OEM/aftermarket primer.

Working conditions with good ventilation is required. If this is not possible consult the D-520 Safety Material Data Sheet for recommended options of use during poorly ventilated conditions.

Glass Application

With an acid brush, woolen dauber, or equivalent wipe on the D-520 to the bonding area of the glass, let product stand for a few seconds and immediately wipe it off using a clean dry, lint free, cloth or paper towel.

***Application at or below 0°F is not recommended**

WARRANTY AND LIMITATION OF LIABILITY

EFTEC AFTERMARKET WARRANTS THE QUALITY OF THE PRODUCT FOR A REASONABLE PERIOD CORRESPONDING TO NORMAL PRACTICE FOR SUCH PRODUCT, PROVIDED ALWAYS, HOWEVER, THAT THE PRODUCT IS USED AS DIRECTED IN ETEC AFTERMARKET'S WRITTEN INSTRUCTIONS AND MATERIAL SAFETY DATA SHEETS, WITHIN SHELF LIFE OF PRODUCT AND IN ALL RESPECTS WITH REASONABLE CARE. EXCEPT AS SET FORTH ABOVE, EFTEC AFTERMARKET EXPRESSLY EXCLUDES ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND ALL OTHER EXPRESS OR IMPLIED REPRESENTATIONS AND WARRANTIES PROVIDED BY STATUTE OR COMMON LAW. USER DETERMINES SUITABILITY OF PRODUCT FOR INTENDED USE AND ASSUMES ALL RISK AND LIABILITY IN CONNECTION THEREWITH. IN NO EVENT SHALL EFTEC AFTERMARKET BE LIABLE FOR CONSEQUENTIAL, PUNITIVE, SPECIAL, EXEMPLARY OR INCIDENTAL DAMAGES. THE EXCLUSIVE REMEDY AVAILABLE FOR CLAIMS (INCLUDING BREACH OF WARRANTY, NEGLIGENCE AND STRICT LIABILITY) IS LIMITED TO HAVING THE OPTION OF REPLACEMENT OR REPAYMENT OF THE PURCHASE PRICE FOR THE PRODUCTS WHICH ARE THE SUBJECT OF THE CLAIM.

